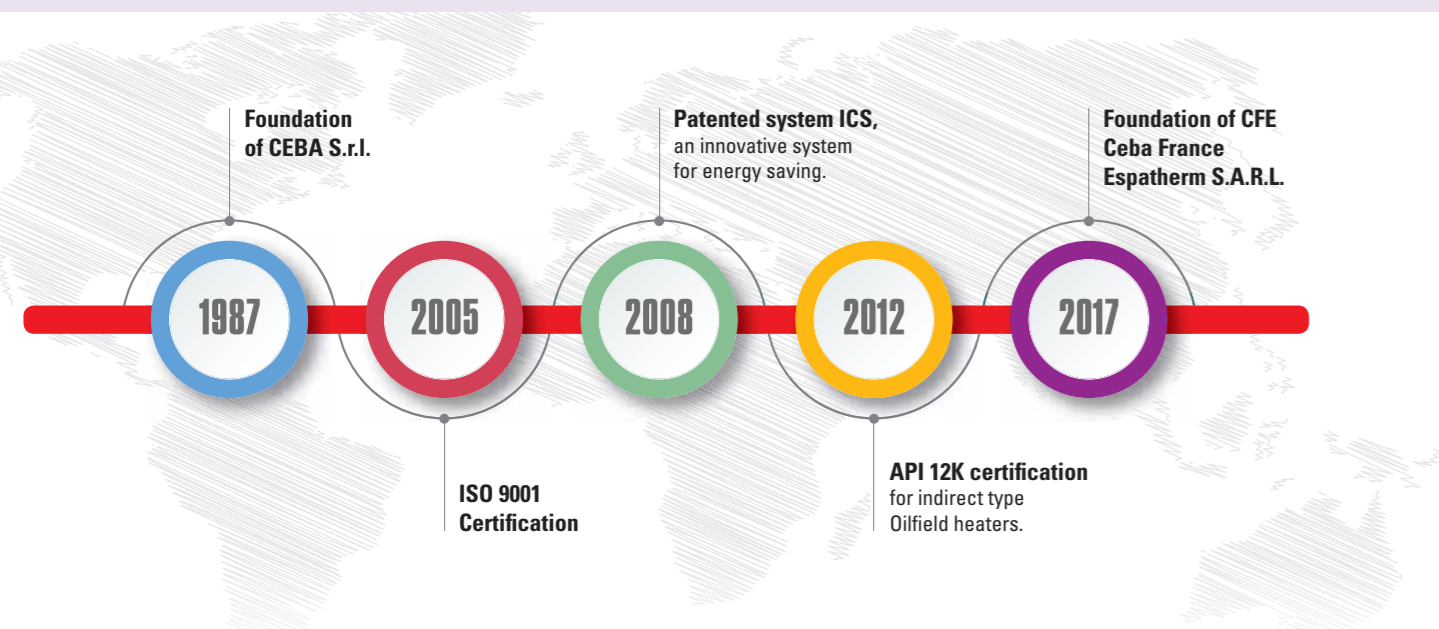




Mission: to be a world leader in combustion, offering the market innovative, customized and reliable solutions, focusing on energy saving and sustaining our development from a financial, social and environmental perspective.



COMPANY PROFILE



RESEARCH AND DEVELOPMENT

Innovation, research and development play a key role in CEBA's policy, with the aim to keep the innovation continuously alive and supply every time the best technology to its Customers.

The investment on the research concerns not only the design and manufacturing but also the testing area included in its facilities. CEBA boasts a test rig area where two test heaters are installed for test of burners and development of new combustion solutions.

CERTIFICATIONS AND STANDARDS

CEBA is certified ISO 9001: 2015, the latest issue of the international standard for Quality Management Systems, for providing assurance about the ability to satisfy quality requirements and to enhance Customer satisfaction in supplier-Customer relationships. The highly qualified staff and the control of the goods in all the phases of the production, grants CEBA to face the market only with very high quality products. CEBA is also qualified among the world's most distinguished Engineering and Contractor companies and the whole design of each

project is realized from basic to detailed engineering according to Customers' specification and international standards and directives.

CUSTOMER CARE

CEBA's services are extended also to after sales and spare parts. Actually CEBA assists the Customer during installation, commissioning, start-up, start-in production, maintenance. Moreover CEBA is always available to supply any spare parts either finding it on the market or producing it.

ENVIRONMENT AND ENERGY EFFICIENCY

One of the main goal of CEBA's production is the achievement of environmentally friendly solutions in order to minimize emissions and wastes. In this way, CEBA can assure a low impact on the environment and economical operation by offering products that comply with current environmental regulations. This view is also reflected on its workshop, where CEBA has adopted photovoltaic systems.



FUEL GAS
CONDITIONING SKID



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FUEL GAS
CONDITIONING SKID

GAS FILTRATION SECTION



DOWNSTREAM

The filtration purpose is to remove liquid and dry gas impurity from the gas stream in order to avoid erosion and loose of performance of the downstream equipment. First step of filtration is the separation of liquid and gross solid particles by means of multi tube (cyclones) separators. In the cyclonic separators the dirty gas enters tangentially, generating a strong centrifugal force which throws dry and liquid entrainments against the wall of the cyclone. The second step of filtration is the separation of mist and



fine particles by means of filters separators, based on a three phases separation. The first phase is the removal of largest particle, given by the combined effect of the impingement force of the shell surface and the gravitational effect due to the decrease of the gas velocity. The second phase consists of replaceable and cleanable filter element, having the purpose to remove the smallest solid particles and to coalesce the mist. The ultimate separation of the mist in a vane unit is the final phase. The contaminant is collected either in a separate reservoir connected to the filter or in the same vessel out of the gas flow. Depending from the foreseen quantity of the contaminant, the installation can be either vertical or horizontal.

MAIN ADVANTAGES OF CYCLONIC SEPARATORS

- High separation efficiency
- Costant pressure drop
- Low maintenance



PRESSURE REGULATION SECTION

CEBA can provide accurate pressure control skid, according to norm EN 12186, to regulate the natural gas outlet pressure to a setting value. Pressure regulating unit consists of a train of

self actuated or piloted valve, composed by a block valve and monitor fail to close valve that give the double barrier against overpressure as required by the latest version of European code.



UPSTREAM



The purpose of the block valve is to guarantee a fast shut-off of the gas line when there is the detection of high/low pressure in the piping system through a pilot or remote signal. The regulating valve gives the full scale (in one step reduction) or the larger range (in two step reduction) of the reduction required. It is in configuration fail to open and it is self operating through a pilot that fill the outlet pressure and, depending from setting point, govern the opening percentage of the regulator. Set point can be adjusted locally in the pilot or, through a transducer, directly from the control room. Monitor valves is a twin of the regulator and it can make a

first reduction step where the pressure reduction is very high and not affordable from one single valves or to be fully open. The monitor valve assures gas supply continuity in case of failure of the active regulator; the monitor regulator is normally wide open and in the case of malfunction it is closed in order to regulate the pressure.



METERING SECTION

FOR NATURAL GAS AND LIQUID HYDROCARBON

CEBA metering systems are a proven solution to minimize risk, improve accuracy and reliability. Our engineered solutions are based on the latest technologies in order to satisfy the application and operational requirements according with the latest international standards. The metering skids are designed for simultaneous and continuous analysis of the quality and quantity of fluid being transferred in a pipeline. They are normally equipped with prover or master meter on line site calibration and with on line sampling system for oil quality control. CEBA design Custody Transfer Systems, that are highly accurate metering systems to transfer petroleum or any other fluid product between two owners. These systems are engineered to maintain extreme accuracy while pumping hundreds of gallons of product per minute. Depending on the application, CEBA can design metering system on all kind of custody transfer metering principles, volumetric and mass flow meters as well. Precise measurement of natural gas, crude oil, alternative energy fluids, gaseous products and other fluids during custody transfer is critical for the process. Variations in temperature can lead to changes in density that if not monitored and adjusted during measuring process, can cause massive monetary losses in time. CEBA provides turnkey flow metering systems complying with international code as API MPMS 04 from 01 to 08, API MPMS 05 from 01 to 08, API MPMS 06 01 and 02, API MPMS 08 01,02, and 9, OIML R117 on Liquid application and AGA 3,7,9 and iso5167 OIML R117 on gas application The supply includes flowmeters (selected



MIDSTREAM

according to application, customer vendor list or country metrology requirement), valves, piping, instrumentation for flow compensation in temperature and pressure and supervisory and flow computer systems including flow computers, control panels and customer interfaces. CEBA can also supply quality measurement systems; they can be in line fluid analyzer up to complete metering houses with sampling system, analyzer systems, density, viscosity and gas composition. CEBA is among the few company that can supply pipe prover of its own design and construction for site calibration and verification of metering skid.

